

Manual

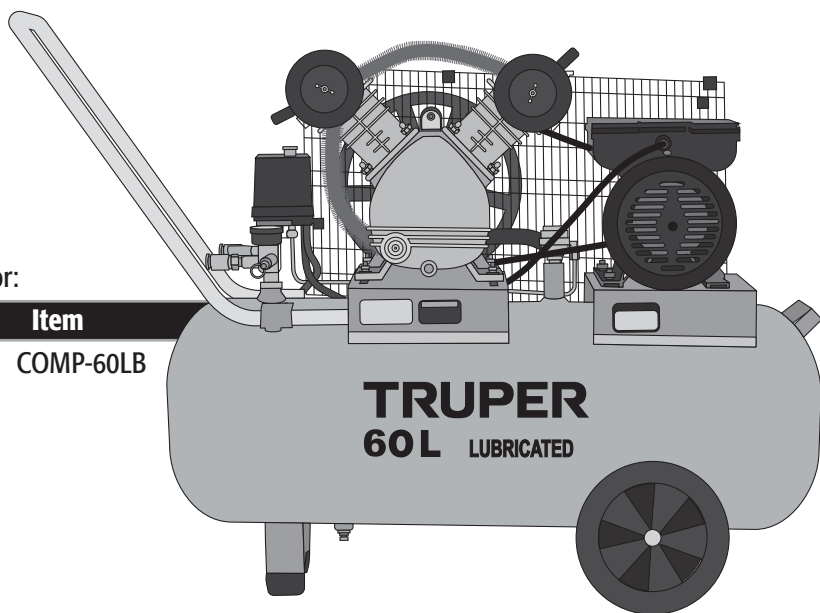
## Horizontal belt air compressor

**15.8 gal**

Tank

Applies for:

Code	Item
19005	COMP-60LB





# COMP-60LB



Read this manual thoroughly  
before using the tool.



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## CAUTION

To get the most out of the tool, extend its lifespan, claim the warranty if necessary, and avoid serious risks or injuries, please read this manual thoroughly before using the tool.

Please keep this manual for future reference.

The illustrations in this manual are for reference only and may differ from the real appearance of the tool.


## Use and care recommendations

 **ONLY CONNECT** equipment if its airflow (**CFM and PSI**) is within the range that the compressor can provide.

 **NEVER EXCEED** the maximum pressure level of kPa (PSI) for your tool or accessory.

 **DO NOT USE THE AIR COMPRESSOR WITHOUT OIL.** The warranty will be voided if a lubricating oil other than SAE-30 is used.

 **IF THE COMPRESSOR DOESN'T WORK AFTER A LONG PERIOD OF INACTIVITY,** deactivate the thermal switch as instructed on the label attached to the tank. If the compressor doesn't work or turn on, visit a TRUPER Authorized Service Center.

 **ASSEMBLY** the wheels and the rubber supports to keep the compressor level.

 Perform regular **MAINTENANCE** on your machine (page 8).

## COMP-60LB

Code •	19005		
Description •	Horizontal belt air compressor		
Voltage •	127 V ~		
Motor power •	Nominal: 3 Hp	Maximum: 4 Hp	
Frequency •	60 Hz	Current •	15 A
Speed •	3 450 RPM		
Continuous airflow •	7.7 CFM - 40 PSI 5.7 CFM - 90 PSI		
Tank capacity •	15.8 gal		
Max pressure •	116 PSI		
Insulation •	Class I	IP grade •	IP20

The power cable has cable clamps of the type: Y.  
The construction class of the tool is: Basic insulation.  
The construction class of the charger is: Class B.

**⚠ WARNING** If the power cable is damaged, it must be replaced by the manufacturer or a TRUPER Service Center to prevent any risk of electric shock or significant accident.

The electrical insulation of this tool is compromised by splashes or spillage of liquids during its operation.  
Do not expose it to rain, liquids, and moisture.

**⚠ WARNING** Before accessing the terminals, all power circuits must be disconnected.



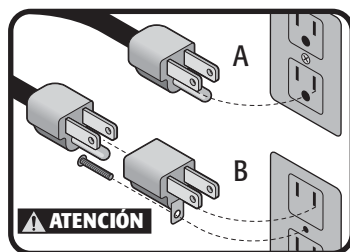
## Power requirements

**⚠ WARNING** The tool must be grounded while in use to prevent electric shock.

• Plug the prong into a properly grounded outlet or socket, as shown in example A.  
Not all outlets or sockets are properly grounded; if you are unsure, check with a qualified electrician.

• If the outlet you plan to use for your tool is a 2-prong (2-hole) outlet, **DO NOT REMOVE OR ALTER THE GROUND PRONG FROM YOUR PLUG FOR ANY REASON**. Use a temporary adapter, as shown in example B, and always connect the ground wire as indicated.

**⚠ CAUTION** When using an extension cord, make sure to use the proper gauge to carry the current your tool will draw. An undersized cord will cause a drop in voltage, resulting in power loss and motor overheating. The following table shows the correct size depending on the cord length and the amperage rating on the tool's data plate. If in doubt, use the next higher gauge.



Capacity in Amperes	Number of conductors	Extension gauge	
		from 5.9' to 49'	higher than 49'
from 0 A and up to 10 A	3 (one to ground)	18 AWG(*)	16 AWG
from 10 A and up to 13 A		16 AWG	14 AWG
from 13 A and up to 15 A		14 AWG	12 AWG
from 15 A and up to 20 A		8 AWG	6 AWG

\* It can be used if the extensions have an overcurrent protection device.  
AWG = American Wire Gauge. Reference: NMX-J-195-ANCE.

**⚠ WARNING** When operating electric tools outdoors, use a grounded extension cord marked as **VOLTECK** 'Outdoor Use'. These extensions are specially designed for outdoor use and reduce the risk of electric shock.





**WARNING!** Read all safety warnings and all instructions listed below carefully. Failure to follow any of them may result in electric shock, fire, and severe injury. **Keep the warnings and instructions for future reference.**

### Work area

**Keep your work area clean, organized, and well-lit.**

Cluttered and dim areas can lead to accidents.



**Do not operate the tool in explosive atmospheres, such as those containing flammable liquids, gas, or dust.**

The electric tools produce sparks that can ignite flammable material.



**Keep children and other individuals at a safe distance while using the equipment.**

Distractions can cause loss of control and lead to accidents.



### Electrical safety

**Electrical tool plugs must match the outlet. Never modify the plug in any way. Do not use adapters with grounded electrical tools.**

Unmodified electrical tools and matching plugs will reduce the risk of electric shock.



**Avoid bodily contact with grounded surfaces, such as pipes, radiators, stoves, and refrigerators.**

There is an increased risk of electric shock if your body is grounded.

**Do not expose the tool to rain or humid conditions.**

El agua que ingresa en la herramienta aumenta el riesgo de choque eléctrico.

**Do not force the cable. Never use the cable for carrying, lifting, or disconnecting the tool. Keep the cable away from heat, oil, sharp edges, or moving parts.**

Damaged or tangled cables increase the risk of electric shock.

**When operating an electrical tool outdoors, use an extension cord suitable for outdoor use.**

The use of a suitable outdoor-rated cable reduces the risk of electric shock.

**If operating an electrical tool in a damp location is unavoidable, use a power source protected by a ground fault circuit interrupter (GFCI).**

Using a Ground Fault Circuit Interrupter (GFCI) reduces the risk of electric shock.

### Personal safety

**Be alert, watch your actions, and use common sense when handling a tool. Do not use it if you are tired or under the influence of drugs, alcohol, or medication.**

A moment of distraction while using the tool can cause personal injury.

**Use safety equipment. Always wear eye protection.**

The use of safety equipment, such as safety glasses, dust masks, slip-resistant shoes, helmets, and ear protection, in appropriate conditions significantly reduces the risk of personal injury.



**To avoid accidental starts, ensure the switch is in the "off" position before connecting to the power source and the battery or transporting the tool.**

Carrying power tools with your finger on the switch or connecting power tools with the switch in the "on" position can cause accidents.

**Remove any wrenches or adjusting tools before starting the power tool.**

Wrenches or tools left on the rotating parts of the tool can cause personal injury.

**Do not exceed your range of motion. Keep both feet firmly planted on the ground and always maintain balance.**

This allows better control of the tool in unexpected situations.

**Dress appropriately. Do not wear loose clothing or jewelry. Keep your hair, clothing, and gloves away from moving parts.**

Loose clothes, jewelry or long hair may get caught in moving parts.



**If dust extraction and collection devices are available for the tool, check their connections and use them correctly.**

The use of these devices reduces risks associated with dust.

### Tool use and care

**Do not force the tool. Use the appropriate tool for the task at hand.**

The right tool performs better and is safer when used at the intended pace.

**Do not use the tool if the switch is not functioning.**

Any power tool that cannot be turned on or off is dangerous and must be repaired before operation.



**Disconnect the tool from the power source and battery before making any adjustments, changing accessories, or storing it.**

These measures reduce the risk of accidentally starting the tool.

**Store the tools out of the reach of children and do not allow them to be handled by individuals unfamiliar with the tools or their instructions.**

Power tools are dangerous in untrained hands



**Maintain the tool. Ensure that the moving parts are not misaligned or jammed, that there are no broken parts, or that there are no other conditions that may affect its operation. Repair any damage before using the tool.**

Many accidents are caused by inadequate tool maintenance.



**Keep cutting accessories sharp and clean.**

Well-maintained cutting accessories are less likely to jam and more accessible to control.

**Use the tool, components, and accessories by these instructions and as intended for the type of tool, in appropriate working conditions.**

Using the tool for applications other than those for which it is designed could cause a hazardous situation.

### Service

**To maintain the tool's safety, repair it at a TRUPER Authorized Service Center using only identical replacement parts.**

**The machine should only be used by children or individuals with reduced physical, sensory, or mental capabilities or by inexperienced persons if they are supervised by someone responsible for their safety or receive prior instructions on how to use it.**

Children must be supervised to ensure they do not play with the machine. Strict supervision should be maintained if children or disabled persons use or are near any electrical appliance.



This tool is in compliance with the Official Mexican Standard (NOM - Norma Oficial Mexicana).

# Safety warnings

## for the use of pneumatic compressors

# TRUPER

**⚠ CAUTION** If the power cord is damaged, it must be replaced by the manufacturer or a TRUPER Authorized Service Center to avoid the risk of shock or serious accidents.

**⚠ WARNING** Before accessing the terminals, all power circuits must be disconnected.

**⚠ WARNING** Extension cords are not recommended for compressors, as they cause a voltage drop, resulting in power loss and motor overheating. Connecting a longer hose to the outlet increases the compressor's range of action.

### CHECK:

The direction of rotation of the pumps during the initial start-up and after any modification to electrical components or connections.

Turn off the compressor, disconnect it from the outlet, and completely vent it before disassembling any component or performing maintenance work.

## Specific safety guidelines

- Do not use compressed air to clean your clothes.
- Do not apply compressed air directly to the skin.
- Do not use compressed air for breathing purposes or to fill air cylinders for respirators unless the air has been filtered using filters specifically designed for this purpose.
- Do not use an open-air pipe, as it could whip and cause injuries.
- Do not use flammable liquids to clean the compressor.
- Do not use an open flame to inspect the interior of the compressor or the pressure tank.
- Wear eye protection when using compressed air to clean equipment.
- Take precautions to ensure particles are not blown toward other people; always use an air gun for cleaning.
- Ensure that all auxiliary equipment is in good working condition and has the correct capacity for this application.
- Regularly check that all covers are securely and firmly in place.
- Replace any parts, tools, and accessories if they are inadequate for safe operation.
- If the compressor is connected parallel to another compressor or an air supply system, install a check or cut-off valve in the delivery pipe.
- Ensure that all pipes and hoses connected to the compressor are of the correct diameter and have adequate resistance for the maximum pressure provided by the compressor.
- Install the compressor so that an adequate supply of ventilation air is available, and ensure that the air ducts through the intake covers and the motor fan are not restricted.



## Belt-driven compressors

Belt-driven air compressors are delivered on wheels. The wheel-mounted model absorbs vibration but must be placed on a firm, level floor.

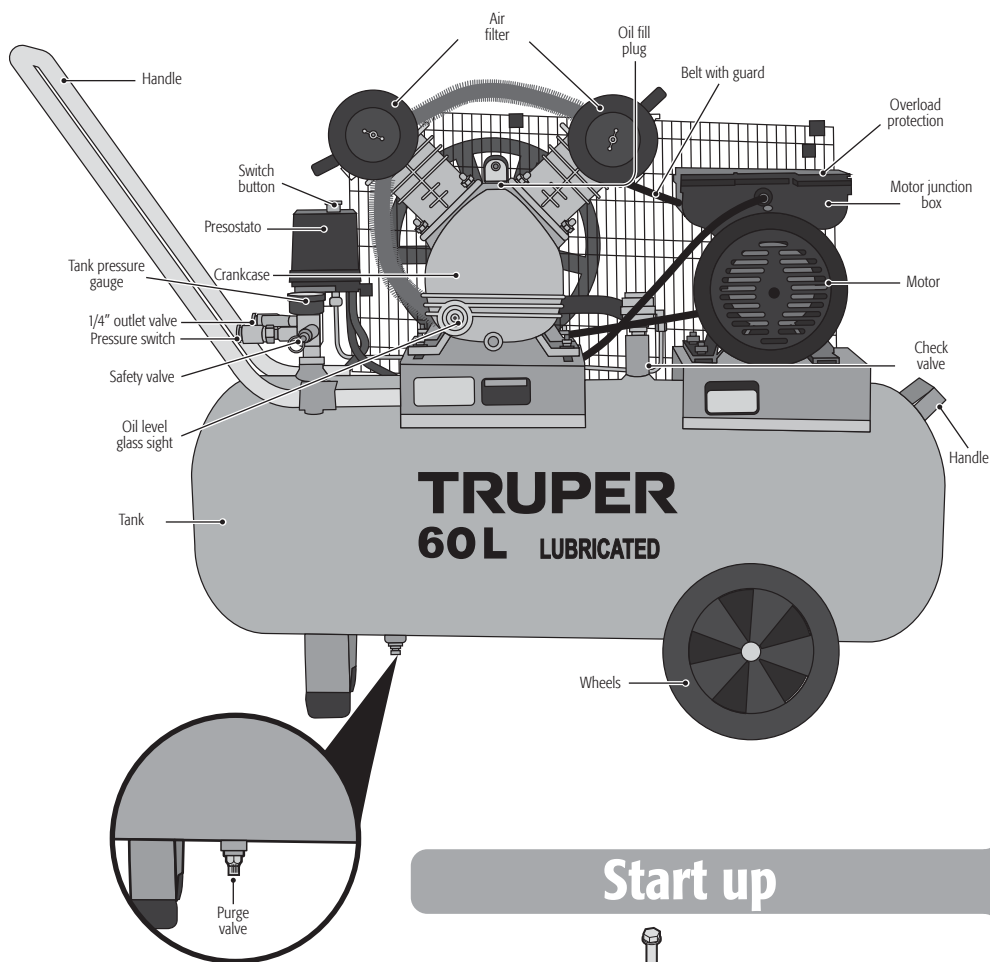
## Installation and ventilation

Adequate access and space must be allowed at the top and around the compressor for servicing. Proper weather protection must be provided. Good ventilation is essential. For maximum efficiency, intake air should be as calm and clean as possible (a temperature decrease of 37 °F will increase the volume of air delivered by 1%). Gaseous impurities, particles, abrasive dust, and corrosive gases are harmful. Exhaust fumes pose a danger if compressed air is used to supply breathing apparatus. Install the compressor as far away as possible from the work area to prevent the suction of particles generated by the work performed (paint, dust, etc.).

## Connection to the main power supply

The compressor should be installed as close to the main power supply. Check that the supply has the same voltage indicated on the motor's data plate.

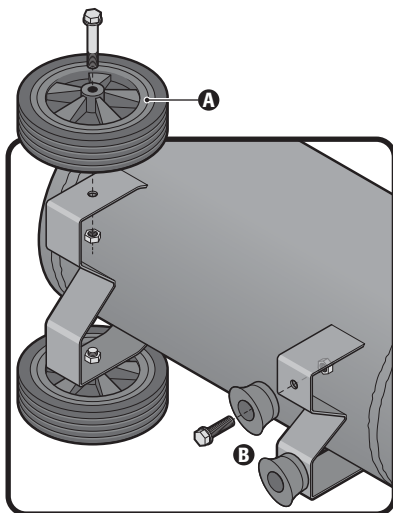
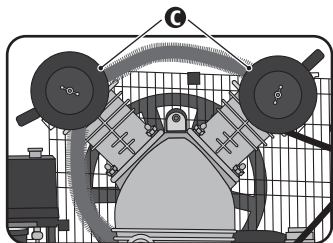
**⚠ WARNING** This equipment must be grounded.



## Start up

### Assembly

- Carefully place the compressor on a flat, level, and sturdy surface to attach the wheels **(A)** and front supports **(B)** using the provided hexagonal screws and nuts, as shown in the diagram.
- Stand the compressor upright and install the two air filters **(C)**.



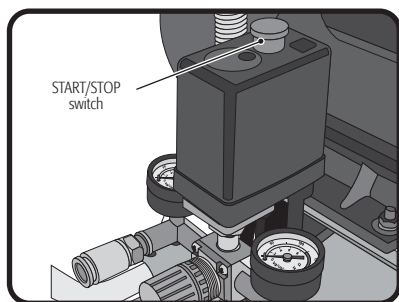
## Operation and automatic start

### BEFORE CONNECTING, CHECK:

- Ensure that the power supply voltage matches the rating on the compressor's specification plate.
- Confirm that the air pressure gauge reads zero.
- Verify that the oil level in the compressor pump crankcase is at the marked indicator.

## Pressure switch button

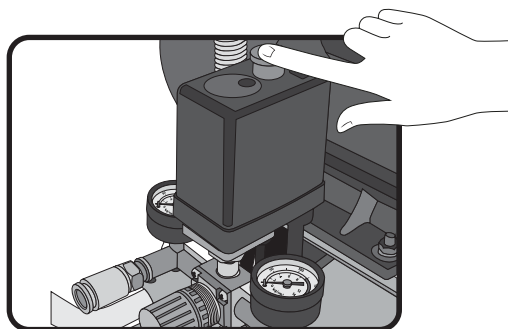
The compressor features a pressure switch with a combined start/stop button at the top. To start the compressor, move the button to the "UP" position; to stop it, move it to the "DOWN" position.



**NOTE:** Before starting the compressor, release any remaining compressed air above the piston and in the supply tube by pressing and then releasing the pressure switch button to the "I" (on) position. The motor will start immediately.

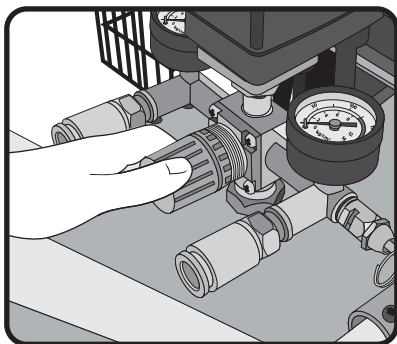
## Automatic operation

Once the compressor starts, it will automatically stop and restart. Your compressor has a factory-set pressure switch designed to halt the motor when the tank pressure reaches its maximum operating level and restart it when it drops below a preset level. Press the switch button to stop the compressor before it reaches the cut-off pressure.



## Pressure adjustment

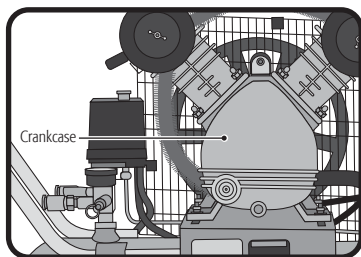
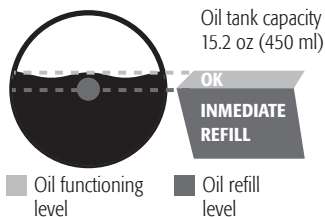
The compressor includes an air pressure regulator to adjust the output pressure. Turn the front knob to achieve the required pressure for your specific task.



Regular maintenance will ensure maximum efficiency over an extended period.

## Daily preventive maintenance

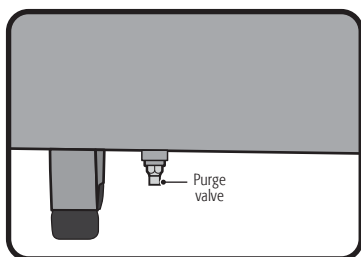
**OIL:** Check the oil level in the crankcase and top up if necessary. If your compressor is unused daily, check the crankcase oil level before starting. Change the oil after 500 hours of use.



**WATER:** The purge valve should drain the accumulated condensation at the bottom of the tank. Unscrew the knurled ring to release the water, then securely tighten it before starting the compressor.

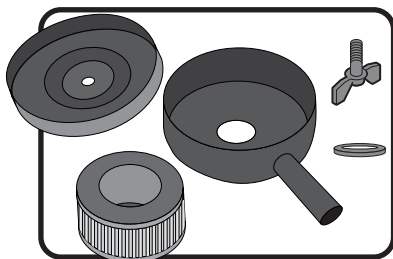
**⚠ CAUTION** Ensure the tank pressure is below 10 PSI before draining.

**LEAKS:** Regularly inspect the compressor, connections, feed pipes, and couplings for leaks and seal any found promptly. Even minor leaks can waste compressed air, increasing energy usage and reducing compressor longevity.

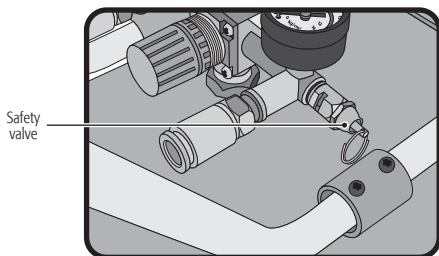


**CYLINDER HEAD SCREWS:** Check and tighten these screws after the first day of operation, every 50 hours after that, and every four months after that. Ensure the cylinder head is thoroughly cooled before performing this task. The torque specification is 16.96 lb-ft.

**AIR FILTER:** Periodically inspect and clean the air filter using compressed air. If it is heavily contaminated, replace the filter cartridge.



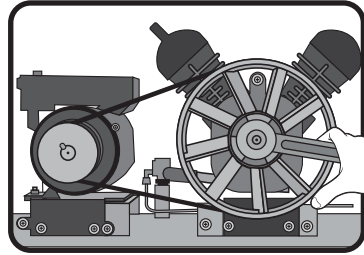
**SAFETY VALVE:** This valve is designed to release air pressure in case of pressure switch failure.





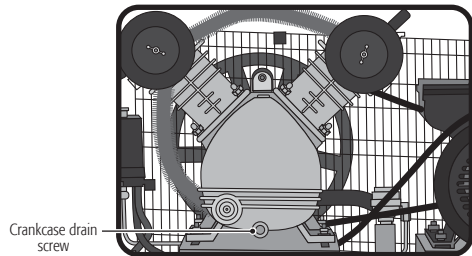
## AFTER 200 HOURS BELT TENSION AND ALIGNMENT

With the main power isolated, check the motor pulley and the pump flywheel to ensure they are aligned and that the movement of the V-belt at the midpoint does not exceed 12 mm. At the same time, check that the motor mounting bolts and pump mounting bolts are tight, and inspect the belt for wear. Also, verify that the pump flywheel and motor pulley are securely fastened to their respective shafts.



## EVERY FOUR MONTHS OR AFTER 500 HOURS OF USE

**OIL:** Drain the oil and refill to the correct level with SAE-30 oil.

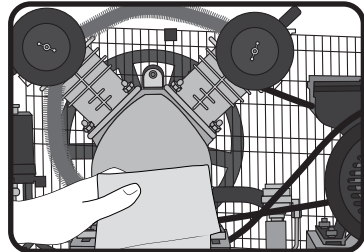


Crankcase drain screw

## General

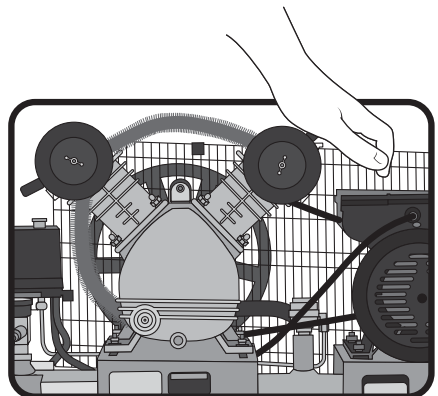
**CLEANING:** Keep both the interior and exterior of the compressor clean. Change the oil regularly and ensure all external surfaces are maintained clean. A clean interior ensures good mechanical efficiency, while a clean exterior allows for more efficient heat dissipation.

**SUCTION ACTION:** Gently place your hand over the intake filter holes, and you should hear the air being sucked in. Poor suction may indicate a blocked air filter or damaged intake valves.



**PISTON RINGS:** Inspect the sealing and oil scraper rings if the compressor consumes excessive oil. Worn rings need replacement. Always change the oil when replacing the rings or other significant components.

**CAUTION** These adjustments should be performed at a TRUPER Authorized Service Center.

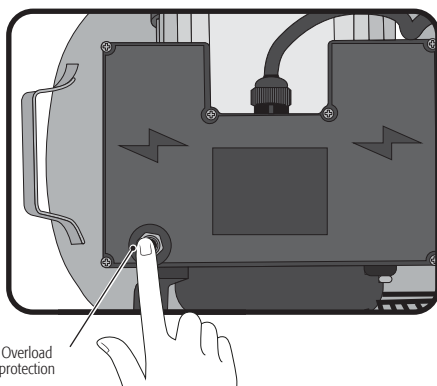


**BEARINGS:** When checking or replacing the piston rings, inspect the crankshaft bearings for wear and replace them if needed.

**OVERLOAD PROTECTION:** The compressor has an overcurrent protector to prevent the motor from overheating. If the motor shuts off due to this, follow these steps to reset it:

1. Ensure the compressor is turned off by pressing the switch.
2. Let the compressor cool for at least 5 minutes.
3. Press the thermal switch on the motor's top cover.
4. Turn the compressor back on by lifting the switch.

**NOTE:** Please visit a TRUPER Authorized Service Center if the unit shuts off again.



## Motor drive pulley

After isolating the electricity and removing the guard and belt, the pulley can be removed using a puller. Do not hit the pulley with a hammer to remove it from the shaft, which will damage the motor bearings.

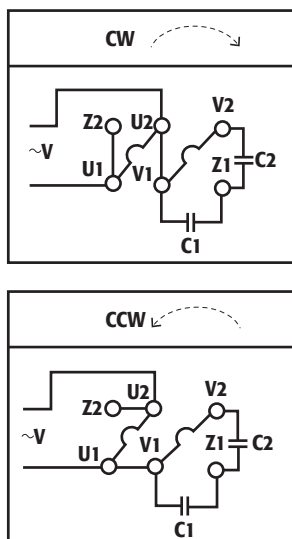
**MOTOR:** If the motor does not start or stop during operation, it does not necessarily mean it is faulty. A humming motor can indicate:

- a) Voltage drops in the power line or loose connections.
- b) Leaks in the check valve, causing back pressure from the receiver.
- c) An incorrect starting procedure is used (see starting and automatic operation).
- d) The crankshaft is stuck due to a lack of oil.

A seemingly dead motor can indicate:

- a) The thermal overload protection device has been activated.
- b) Blown power supply fuses.
- c) A loose connection.

## Electric diagram



**⚠ WARNING!** For your own safety, always turn off and unplug the machine before attempting to troubleshoot any problem.

Problem	Cause	Corrective action
Oil pumping	<ul style="list-style-type: none"> <li>• Clogged intake filter</li> <li>• Oil viscosity too low</li> <li>• Oil level too high (overfilling possible)</li> <li>• Broken or unset piston rings, gaps not staggered, stuck in the groove</li> <li>• Scratched, worn, or scored cylinders or pistons</li> </ul>	<ul style="list-style-type: none"> <li>• Clean or replace the filter if necessary.</li> <li>• Change and use SAE-30 oil.</li> <li>• Remove excess oil from the crankcase.</li> <li>• Visit the nearest TRUPER Authorized Service Center.</li> <li>• Visit the nearest TRUPER Authorized Service Center.</li> </ul>
Knocks or rattling	<ul style="list-style-type: none"> <li>• Loose pulley or excessive axial play in the motor shaft</li> <li>• Carbon on top of the piston</li> <li>• Leaking, broken, carbonized, loose valves, or restricted air passages</li> <li>• Worn or scored connecting rod bearings</li> <li>• Defective bearing in the crankshaft or motor shaft</li> <li>• Loose motor fan</li> <li>• Scratched, worn, or scored cylinders or pistons</li> <li>• Transmission belt too loose</li> </ul>	<ul style="list-style-type: none"> <li>• For service and repairs, visit the nearest TRUPER Authorized Service Center.</li> </ul>
Decreased air supply	<ul style="list-style-type: none"> <li>• Clogged intake filter</li> <li>• Air leaks in the piping (in the machine or external system)</li> <li>• Leaking, broken, carbonized, loose valves, or restricted air passages</li> <li>• Worn or scored connecting rod bearings</li> <li>• Defective bearing in the crankshaft or motor shaft</li> <li>• Loose motor fan</li> <li>• Transmission belt too loose</li> </ul>	<ul style="list-style-type: none"> <li>• Clean or replace the filter if necessary.</li> <li>• Check for air leaks. Use sealing tape on all leaking connections.</li> <li>• For service and repairs, visit the nearest TRUPER Authorized Service Center.</li> </ul>
Motor overload trip or excessive current consumption	<ul style="list-style-type: none"> <li>• Oil viscosity too high</li> <li>• Possible loose contact in the motor terminals or connections</li> <li>• Voltage drop in the power line</li> <li>• Poor power regulation (unbalanced line)</li> <li>• Leaking, broken, carbonized, loose valves, or restricted air passages</li> <li>• Defective bearing in the crankshaft or motor shaft</li> <li>• Loose motor fan</li> <li>• Scratched, worn, or scored cylinders or pistons</li> <li>• Transmission belt too tight</li> <li>• Check valve failures</li> </ul>	<ul style="list-style-type: none"> <li>• Change and use SAE-30 oil.</li> <li>• Visit the nearest TRUPER Authorized Service Center.</li> <li>• Check the power line voltage, fuses, or correct the motor overload.</li> <li>• Consult a qualified electrician.</li> <li>• For service and repairs, visit the nearest TRUPER Authorized Service Center.</li> </ul>

## Problem

## Cause

## Corrective action

Rust in the cylinders

- Using incorrect oil
- Compressor operated for a long time in a humid environment

- Change and use SAE-30 oil.
- For service and repairs, visit the nearest TRUPER Authorized Service Center.

Excessive starts and stops

- Tank needs to be drained
- Air leaks in the piping (in the machine or external system)
- Leaks in the tank safety valve

- Open the valve located at the bottom of the tank to drain.
- Check for air leaks. Use sealing tape on all leaking connections.
- If necessary, replace the valve at a TRUPER Authorized Service Center.

Excessive compressor heating

- Flywheel might be blocked
- Leaks in the tank safety valve
- Oil level too low
- Leaking, broken, carbonized, or loose valves, or restricted air passages
- Incorrect rotation direction

- Visit the nearest TRUPER Authorized Service Center.
- If necessary, replace the valve at a TRUPER Authorized Service Center.
- Add oil to the crankcase up to the correct level.
- Visit the nearest TRUPER Authorized Service Center.
- Visit the nearest TRUPER Authorized Service Center.

The compressor does not reach its speed

- Voltage drop in the power line
- Poor power regulation (unbalanced line)
- Check valve failures

- Check the power line voltage and fuses or correct the motor overload.
- Consult a qualified electrician.
- If necessary, replace the valve at a TRUPER Authorized Service Center.

Flickering lights when the compressor is operating

- Voltage drop in the power line
- Poor power regulation (unbalanced line)

- Check the power line voltage and fuses or correct the motor overload.
- Consult a qualified electrician.

Worn piston, ring, or cylinder

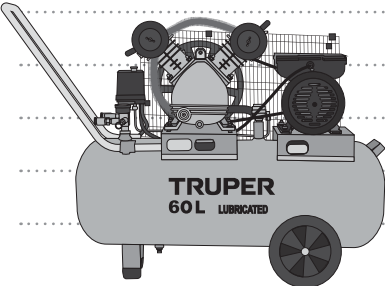
- Oil viscosity too low
- Oil level too low
- Extremely dusty atmosphere

- Change and use SAE-30 oil.
- Add oil to the crankcase up to the correct level.
- The air filter requires more frequent maintenance. Visit the nearest TRUPER Authorized Service Center.

The motor does not work

- Voltage drop in the power line
- Poor power regulation (unbalanced line)
- Capacitor has failed or is damaged
- Tank pressure is higher than the pressure switch cutoff
- Check valve failures
- Check if the motor overload has tripped

- Check the power line voltage and fuses or correct the motor overload.
- Consult a qualified electrician.
- Check motor capacitors (single-phase units only) at a TRUPER Authorized Service Center.
- Check if the tank pressure is higher than the pressure switch cut-off pressure (the motor will restart when the tank pressure falls below the cut-off pressure).
- If necessary, replace the valve at TRUPER Authorized Service Center.
- Press the thermal button to reset the motor.





In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage **WWW.TRUPER.COM** to get an updated list, or call our toll-free numbers **800 690-6990** or **800 018-7873** to get information about the nearest Service Center.

**AGUASCALIENTES** **DE TODO PARA LA CONSTRUCCIÓN**  
GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030,  
AGUASCALIENTES, AGS. TEL.: 449 994 0537

**BAJA CALIFORNIA** **SUCURSAL TIJUANA**  
AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL  
FLORIDO II, C.P. 22244, TIJUANA, B.C.  
TEL.: 664 969 5100

**BAJA CALIFORNIA SUR** **FIX FERRETERÍAS**  
FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO  
NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S.  
TEL.: 613 132 1115

**CAMPECHE** **TORNILLERÍA Y FERRETERÍA AAA**  
AV. ÁLVARO OBREGÓN #324, COL. ESPERANZA  
C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808

**CHIAPAS** **FIX FERRETERÍAS**  
AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700,  
TAPACHULA, CHIS. TEL.: 962 118 4083

**CHIHUAHUA** **SUCURSAL CHIHUAHUA**  
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